



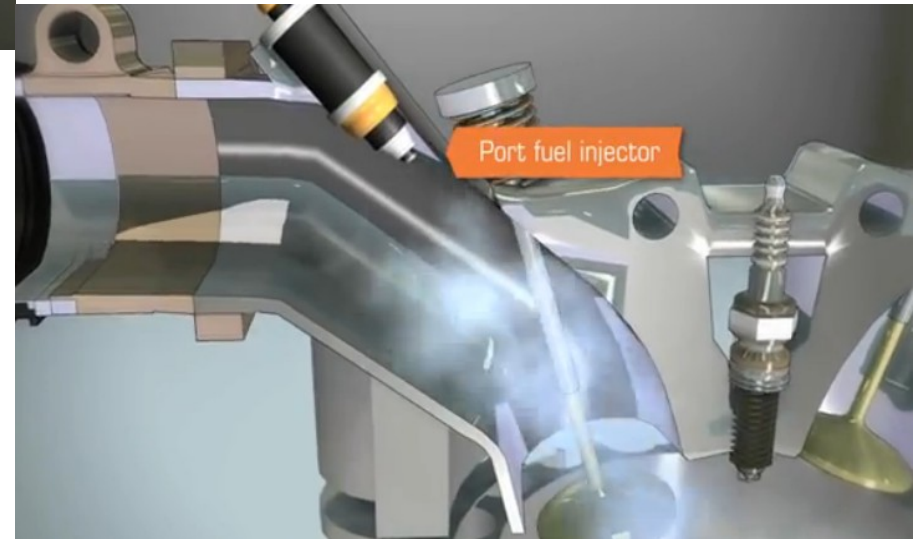
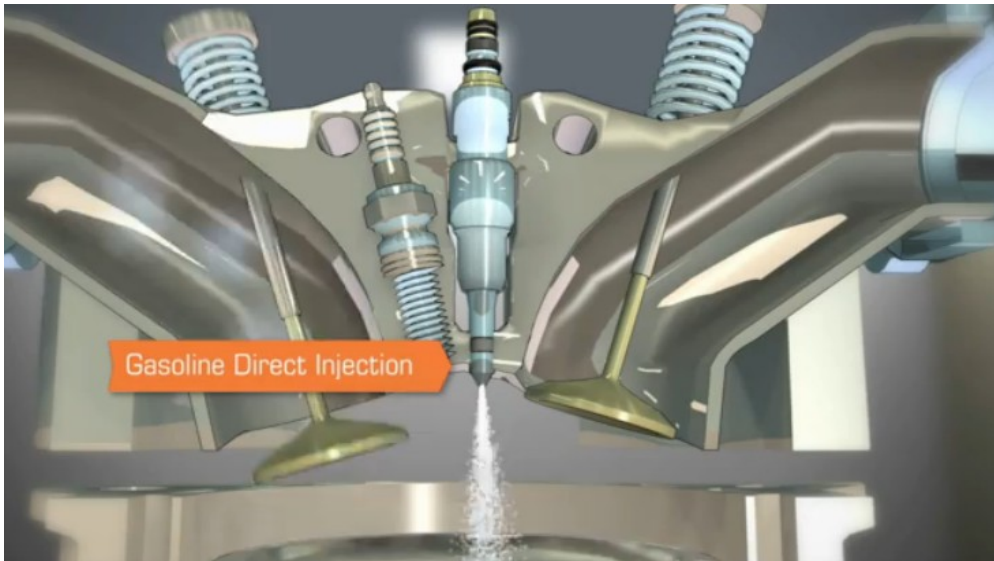
A Comparison Study on Natural Gas Engine and Gasoline Engine

Muyun Cai

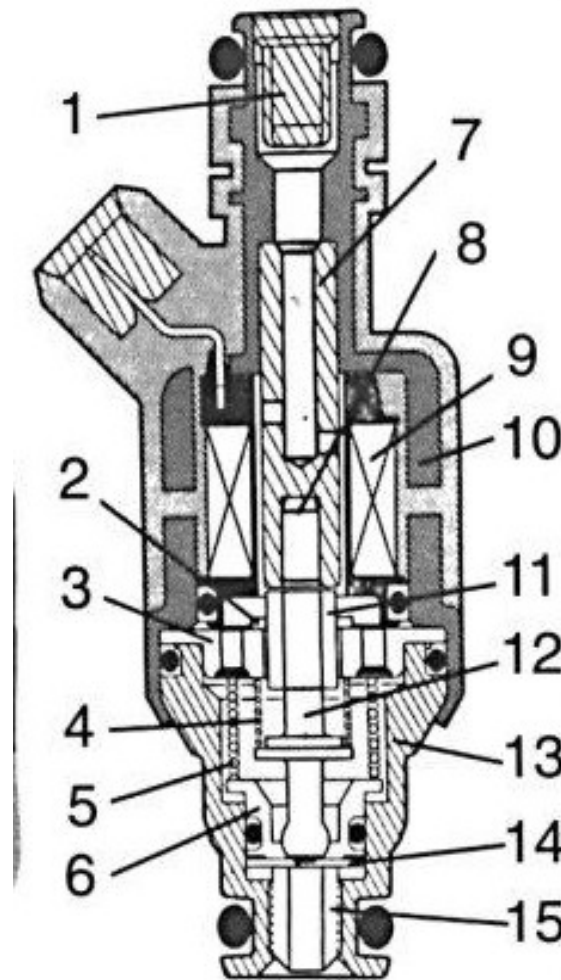
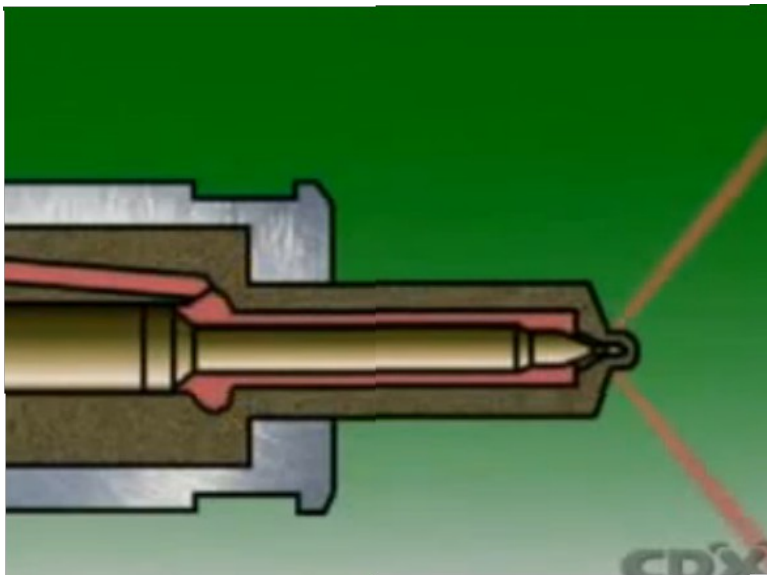
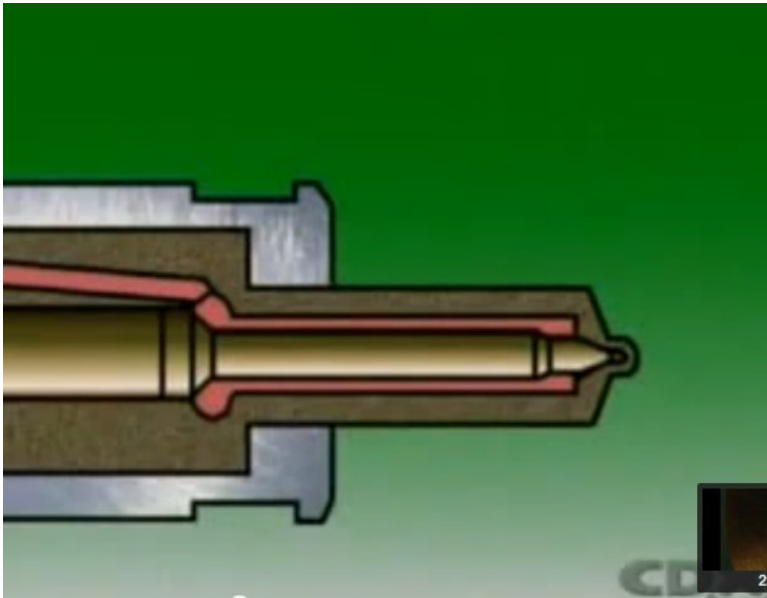
Introduction to internal combustion engines

- http://www.youtube.com/watch?v=V-z-R8Mv_HM

Provide gas mixture



Provide gas mixture



- 1 - Filter
- 2 - Guide ring
- 3 - Spacer
- 4 - Core spring
- 5 - Seat spring
- 6 - Seat
- 7 - Pole piece
- 8 - Stop
- 9 - Solenoid coil
- 10 - Solenoid body
- 11 - Core ring
- 12 - Core
- 13 - Spray tip housing
- 14 - Director
- 15 - Spray tip

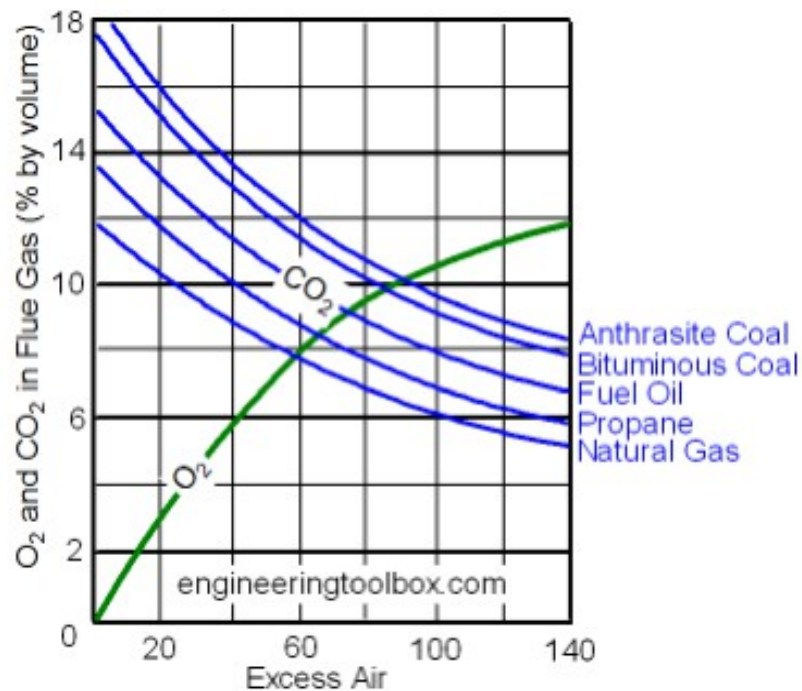
ROCHESTER

Intake Air

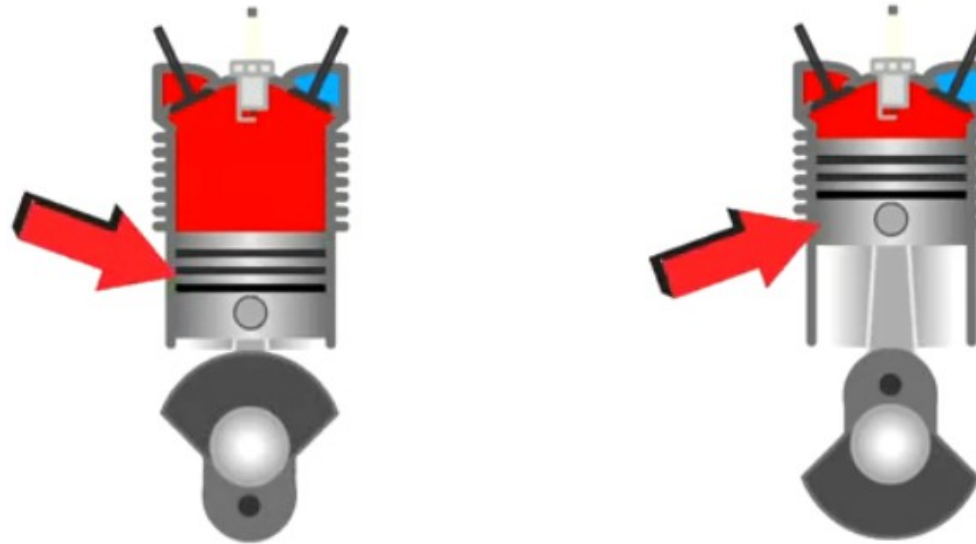
- Moderately excessive air increases the efficiency: insufficient – fuel not burned 100%; too much – heat loss to excessive air.
- Percentage of excessive air:
 - 5 - 10% for natural gas
 - 5 - 20% for fuel oil
 - 15 - 60% for coal

Intake Air

| Excess % | | Combustion Efficiency (%) | | | | |
|----------|--------|--|------|------|------|------|
| Air | Oxygen | Net Stack Temperature ¹⁾ (°F) | | | | |
| | | 200 | 300 | 400 | 500 | 600 |
| 9.5 | 2.0 | 85.4 | 83.1 | 80.8 | 78.4 | 76.0 |
| 15 | 3.0 | 85.2 | 82.8 | 80.4 | 77.9 | 75.4 |
| 28.1 | 5.0 | 84.7 | 82.1 | 79.5 | 76.7 | 74.0 |
| 44.9 | 7.0 | 84.1 | 81.2 | 78.2 | 75.2 | 72.1 |
| 81.6 | 10.0 | 82.8 | 79.3 | 75.6 | 71.9 | 68.2 |



Compression ratio



Compression ratio

$$\eta_{th} \equiv \frac{\text{output}}{\text{input}}$$

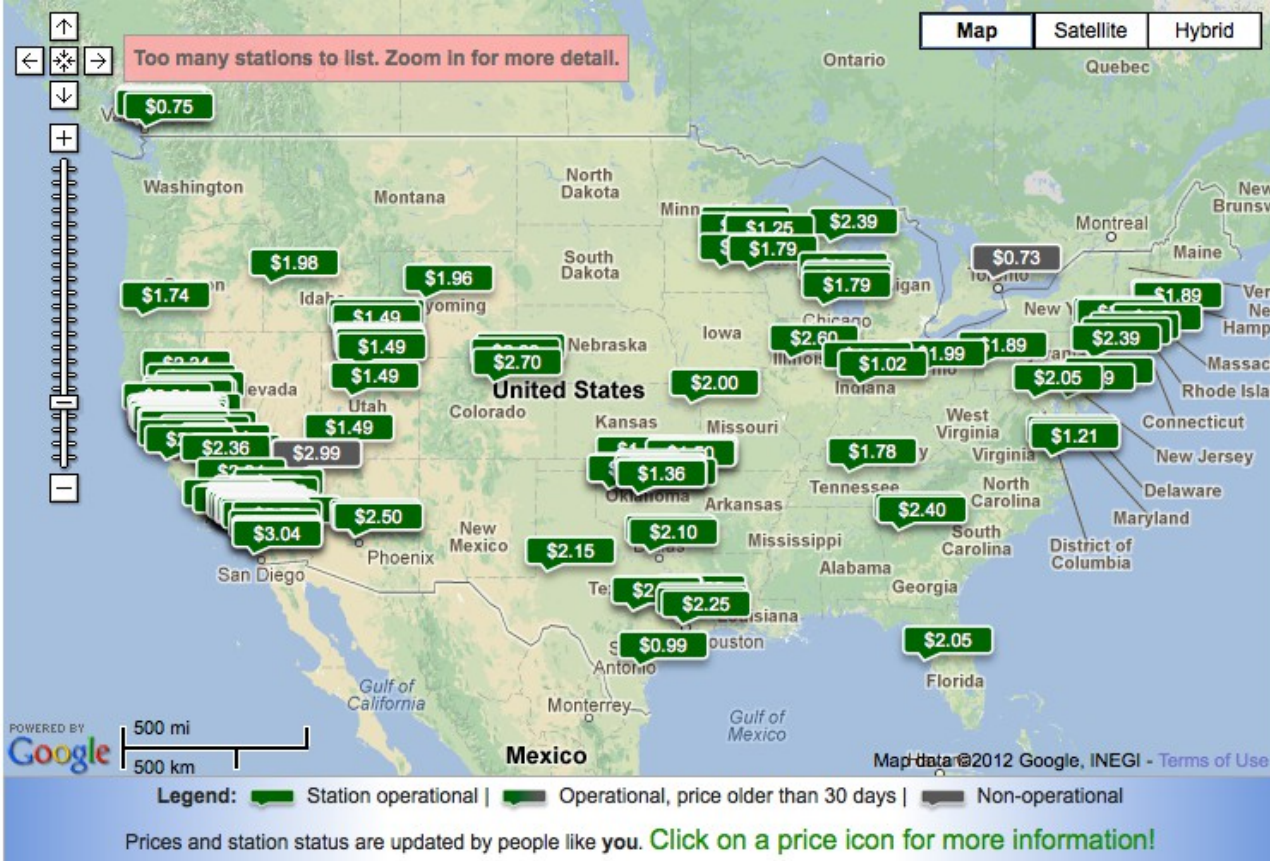
- Honda civic specs

| | <u>LX</u> | <u>Natural Gas</u> |
|--------------------------------------|-----------------------|-----------------------|
| Engine Type | In-Line 4-Cylinder | In-Line 4-Cylinder |
| Engine Block/Cylinder Head | Aluminum-Alloy | Aluminum-Alloy |
| Displacement (cc) | 1798 | 1798 |
| Horsepower @ rpm (SAE net) | 140 @ 6500 | 110 @ 6500 |
| Torque (lb-ft @ rpm, SAE net) | 128 @ 4300 | 106 @ 4300 |
| Redline (rpm) | 6700 | 6700 |
| Bore and Stroke (mm) | 81 x 87.3 | 81 x 87.3 |
| Compression Ratio | 10.6:1 | 12.7 : 1 |
| Valve Train | 16-Valve SOHC i-VTEC® | 16-Valve SOHC i-VTEC® |

Ways to implement CNG engine

- DIY conversion kits; Conversion service
- Companies:
 - Energy and Water Solutions;
 - Red Gas;
 - Omnitek;
 - CNG United;
 - Altech-eco corporation...

Limitation



Limitation

| Type | range (mile) |
|-------------------------|--------------|
| Honda Civic | 422.4 |
| Honda Civic Natural gas | 225-250 |

- Chicago-Champaign: 140 miles
- Chicago-St. Louis: 300 miles

References

- [1] Fochtman et al. United States Patent US6431474
- [2] Quantum Fuel System Technologies Worldwide Inc. *Alternative Fuel Injectors*.
- [3] <http://www.youtube.com/watch?v=wRIKJ6Av5zo>
- [4] BAF technologies, *Alternative Fuel Systems – CNG 101*
- [5] <http://www.omnitekcorp.com/altfuel.htm>
- [6] Ma, Fanhua et al. *Effect of compression ratio and spark timing on the power performance and combustion characteristics of an HCNG engine*
- [7] <http://www.cngnow.com/stations/Pages/information.aspx>
- [8] <http://www.engineeringtoolbox.com/>
- [9] <http://automobiles.honda.com/civic-sedan/specifications.aspx>
- [10] J-J Zheng, et al. *engineEffect of the compression ratio on the performance and combustion of a natural-gas direct-injection*